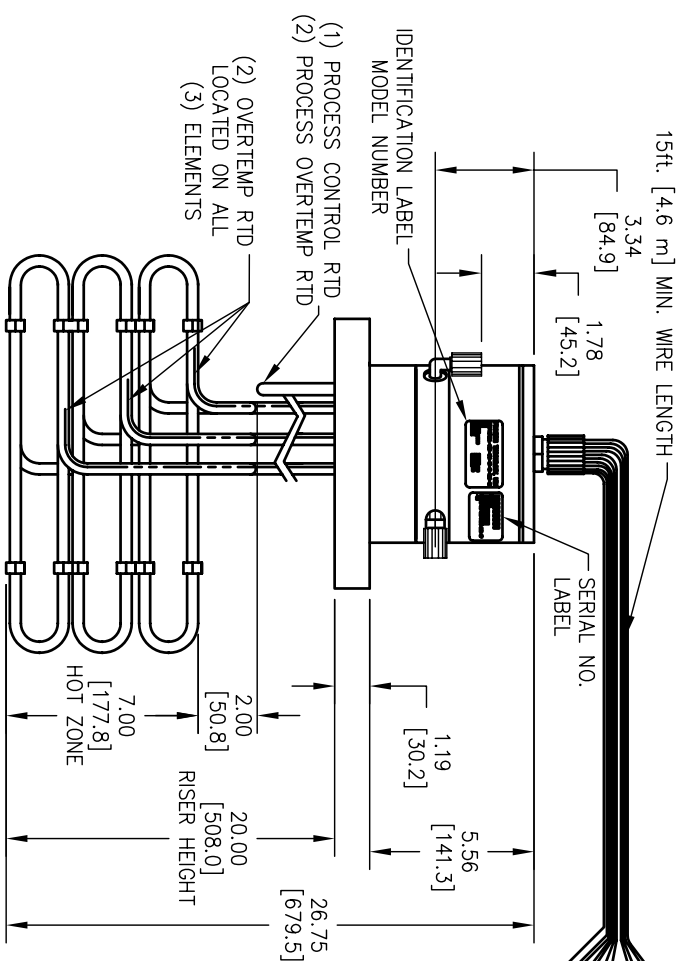
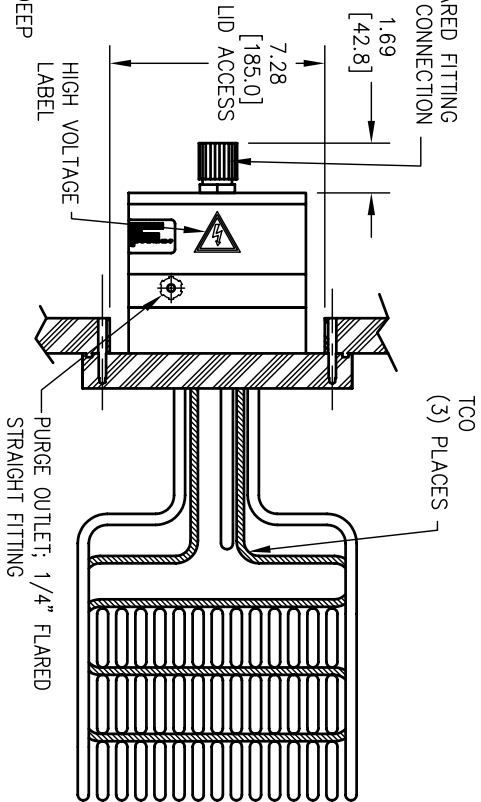
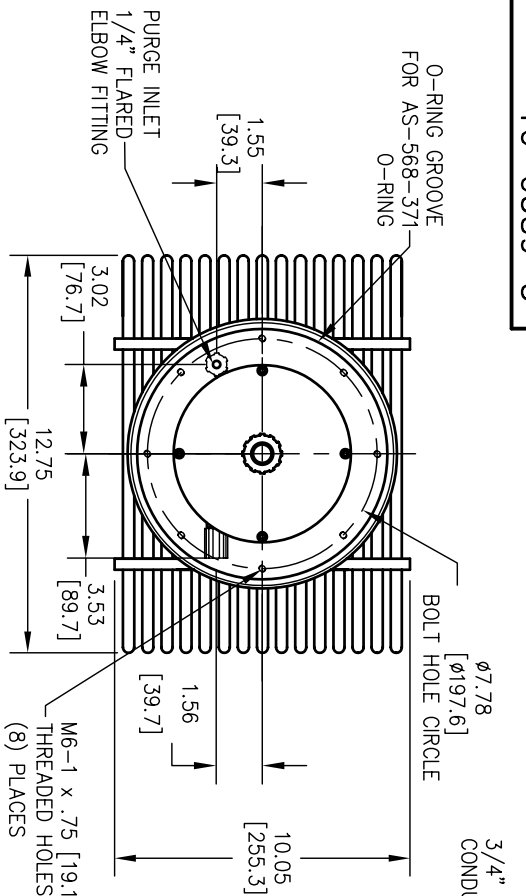




- NOTES:
1. HEATER SPECIFICATIONS: 13.5kW @ 400V, 3 PH, 50/60HZ, 19.5 FLA
 2. PURGE INLET: N2/ODA FLOW AND PRESSURE = 1-2 SCFH [28.3 - 56.6 LPH] @ 10 PSIG [68.9 KPA] MAX.
 3. THERMAL CUTOFF DEVICE RATED TO 262° F [128° C], 15 AMPS @ 277 VAC
 4. 15 FT. [4.6m] WIRE PROVIDED - NO CONDUIT
 5. WETTED COMPONENTS ARE PTFE AND PFA
 6. PRIMARY SEALS WITH CHEMRAZ AND PFA
 7. ADDITIONAL SENSORS MAY BE PROVIDED; ONLY (1) REQUIRED FOR OPERATION
 8. FLANGE TO LID SEAL CUSTOMER PROVIDES.

5	DUO	6/23/06	UPDATE TO NEW STANDARDS	PCN:
4	DUO	4/4/05	ADD SERIAL AND HIGH VOLTAGE LABELS	
3	DUO	2/23/04	REVISED IDENTIFICATION LABEL	CUSTOMER No: 322833
2	DUO	3/03	REV PURGE & CONDUIT TO FLARETEK FITTINGS	MATERIAL: -
REV.	BY	DATE	DESCRIPTION OF CHANGE	-

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DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED: TOLERANCES ARE: 0.00 = ±0.13 [3.3] 0.000 = ±0.062 [1.6] ANGLES = ±1°				
				
INCHES (mm)				
3rd ANGLE PROJECTION				
PROCESS TECHNOLOGY®				
7010 LINDSAY DR, MENTOR OH USA (P) 440-946-9500 (F) 440-974-9561 WWW.PROCESS-TECHNOLOGY.COM				
DRAWN BY: J.J. CLAIR DATE: 04/08/02 DESIGNER: C. MEADOWS DATE: 04/09/02				
DESCRIPTION P3TFMOL-13.5-400-13-10-R20-02				
APPROVED BY: SCALE: DRAWING NO. 10-0389-5				